

# MET PRO Dean Pump Division

# **Chemical Process**

# **Industrial Inline Pumps**



**DeanLine Series Chemical Process Industrial Inline Pumps** 

- Capacities to 95 GPM (22m<sup>3</sup>/hr)
- Heads to 130 Feet (39 m)
- Pumping Temperatures to 220°F (104°C)
- Working Pressures to 100 PSIG (689 kPa)
- Two Sizes

DeanLine Series Pumps offer inline pump convenience for simple installations. They are excellent for process plant pump applications for capacities and heads less than ANSI AA and AB sizes. Standard features include an open impeller with integral seal and an electric driven motor. An optional air driven motor is also available. Two pump sizes are available in cast iron and 316SS construction. Special features include:

- Factory testing for operating performance and hydrostatic testing for casting soundness
- Standard shaft extension to eliminate alignment problems, no coupling needed

#### **Applications**

- Transfer Service
- Hospital Service
- Lime Water Circulation
- Water Circulation—Kidney Dialysis •
- Condensate Service
- Line Boosters
- Soft Slurries
- Paper Coating
- Plating Solutions
- Heat Transfer Liquids

- Bottle Wash Systems
- Loading Pumps
- Tank Car Unloading
- System Cleaning Solutions
- **Pilot Plant Applications**
- Starch Slurries
- Dye Liquors
- Distilleries
- Aquarium Water Circulation
- Solvent Recovery Systems

### **Liquids Handled Include:**

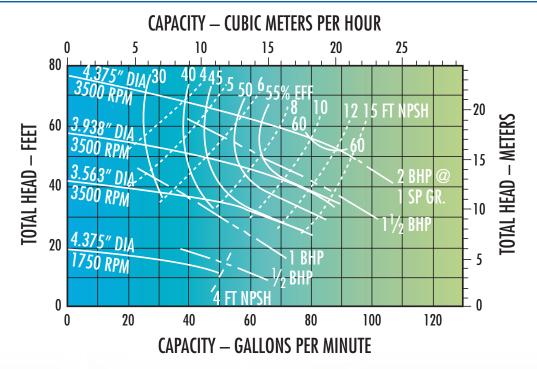
- 15% Acetic Acid & Water
- Alcohol
- Alcohol & Water
- Binder Solution
- Boron Triflouride
- Brandy
- Brine
- 14 Butate Diol
- Condensate
- Cordials
- Cyanide Rinse
- Deonized Water
- Dimethylamine
- 200°F Dowtherm\*

- EDC Reflux
- Epichlorohydrin
- Fatty Alcohol
- Freon II
- Formaldehyde
- JP4 Fuel
- Gasoline
- Glycol
- Heat Transfer Oil
- Hexachlorophene
- Hexane
- Hot Water
- Hot Wax
- Hydro Carbons and Dissolved H<sub>2</sub>S

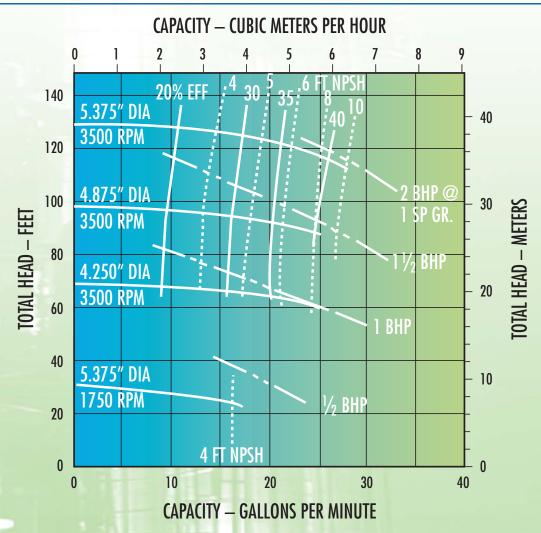
- Hydrogen Sulfide
- Kerosene
- Light Oil
- Lime Water
- Methanol
- Mineral Oil
- 7% NA Carbonate Solution
- Pentachlorophenol
- Perchloro-ethylene 205°F Polystyrene
- Quench Oil
- Slurries
- Sodium Hydroxide
- Sodium Nitrate

- Soluble Paint and Water
- Solvents
- Sour Water
- Sulfuric, Concentrated
- Tetrachlorethane
- Thinners
- Trichlorobenzene
- **Turpentine**
- Vegetable Oil
- Vinegar
- Xylene
- Zinc Hydro Sulfate

## 11/2" DL Performance – Electric Motor



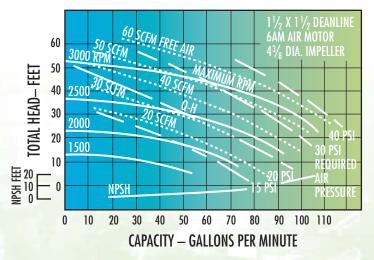
## 3/4" DL Performance - Electric Motor



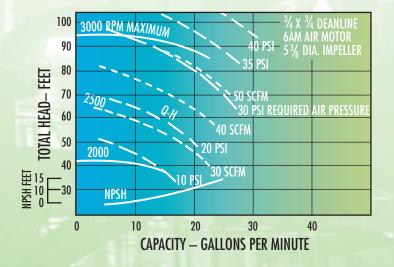




## $1^{1}/_{2}^{"}$ DL Performance – Air Motor

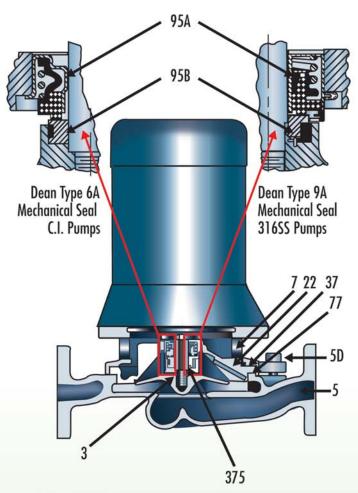


## 3/4" DL Performance - Air Motor



#### **Options**

**Motor:** For hazardous duty, an air motor can deliver up to 10 gpm at 96 ft. of head with 35 psi air pressure. A turn of the pressure regulator adjusts the pump speed to match needs. The motor can deliver 4 hp at 3000 rpm with 100 psi air pressure at the inlet.



MECHANICAL DESIGN SPECIFICATIONS			
Direction of Rotation (Viewed from Motor End)	Clockwise		
Driver Rating	230/460 Volt. 3 Phase, 60 Cycle, NEMA C Flange. 143TCZ Frame, Dean Standard Motors, 304SS Shaft with standard shaft extension for jet motor, NEMA T3B temperature rating for Ex. Pr. motors, which are Class 1, Troup D; Class II, Groups F&G.		
Horsepower Rating @ 1750 RPM @ 3500 RPM	1/2 HP 1, 11/2 and 2 HP		
Flanges A.N.S.I. Rating	Class 125 C.I., Class 150 316SS		
Impeller	Single Plane Spin Balance		
Maximum Working Pressure	100 PSIG		
Maximum Suction Pressure	Any Part of Working Pressure		
Hydrostatic Test Pressure	150 PSIG C.I. and 200 PSIG 316SS		
Pumping Temperature Minimum Maximum	Minus 20°F C.I. and 316SS 220°F C.I. and 316SS		
Stuffing Box	Integral Mechanical Seal Only, Internal Seal Face Flushing All Pumps		
Corrosion Allowance	1/8 inch		

MECHANICAL SEAL SPECIFICATIONS					
Pump Material Class	Mechanical Seal	Suction Pressure Max Min.		Temperature Max Min.	
20 or50	Dean Type 6A, 6C or 9A	100 PSIG	2 PSIA	220°F	-20°F

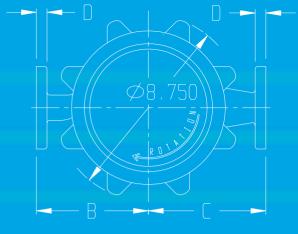
STANDARD MATERIALS OF CONSTRUCTION			
Part	Part No.	Iron (Class 20)	316SS (Class 50)
Impeller	3	C.I.	31655
Casing	5	C.I.	31655
Casing Cap Screw	5D	ASTM A307 Steel	
Adapter Cradle	7	C.I.	
Adapter Cap Screw	7G	ASTM A307 Steel	
Casing Back Cover	22	C.I.	31655
Clearance Shim	37	Plastic	
Casing Gasket	77	Aramid Fiber	
Stationary Seal Element Stationary Face Spring Holder Shaft Packing	95A	Carbon 304SS Viton	Carbon 316SS 316SS Teflon
Rotating Seal Face	95B	Ceramic	
Seal Dowel Pin	375	Not Required	31655

#### **Options**

**External Flush:** When specified, the seal chamber can be supplied with an external flush instead of the standard internal flush.

**Seal Chamber:** In addition to our standard seals, the 6C seal is available for caustic service. It is composed of 304SS metal parts, high aluminum ceramic vs. carbon mating faces, and a viton bellows.

## **Dimensions**



DIMENSION #	³/ <sub>4</sub> ″ DL	11/2" DL
Α	10.750	11.000
В	5.250	5.500
С	5.500	5.500
D	0.500	0.688
E	3.875 O.D., FOUR O.563" HOLES ON 2.750" DIA. B.C.	5.00" O.D., FOUR O.625" HOLES ON 3.875" DIA. B.C.

CONDUIT BOX WITH KNOCK-OUTS FOR TEFC MOTORS
CONDUIT CONNECTION

СР			
НР	TEFC	EXPR	
1/2	14.00	15.00	
C	14.00	15.00	
11/2	14.00	15.50	
2	14.00	16.50	

FOR EXPR MOTORS

All dimensions are in inches.

CP

MAX

E SUCTION AND

DISCHARGE FLANGES



# MET PRO Dean Pump Division

6040 Guion Road Indianapolis, IN 46254 Phone: (317) 293-2930 TOLL FREE: (800) 801-9265 FAX: (317) 297-7028 E-Mail: info@deanpump.com Web Site: www.deanpump.com

