P-109D

SERIES 'RC' **HORIZONTAL PUMPS**





HEAVY DUTY CAST IRON CONSTRUCTION FOR:

WET PROCESSING SOLUTIONS / MACHINE TOOL COOLANTS / CHEMICAL TRANSFER COOLING TOWERS / CIRCULATION FOR WASHING OR RINSING

- Flows to 420 U.S. GPM or 82 ft. TDH @ 60 Hz (1325 LPM or 17.4m @ 50 Hz)
- 316 stainless steel shaft, cast iron mounting bracket
- Single or double mechanical seal Carbon/ceramic EPDM or Viton® elastomers
- Centrifugal, quiet, vibration-free
- Motors are standard NEMA C face, TEFC

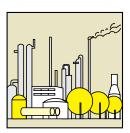
The Series 'RC' horizontal pump is a compact close-coupled design. A high efficiency, semi-open cast iron impeller allows for less clogging and quick cleaning. The components are cast so there are no welds to break. In addition, the cast iron construction provides improved corrosion resistance over similar welded styles.

The Series 'RC' pump is available with a choice of mechanical seals, Type 21 single or double. The seal is mounted "in-board" and, thus tends to be selfcleaning. It is available as a single seal solution flush

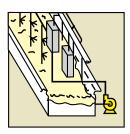
or as a double seal which requires external liquid to flush. When ordered with a double seal, the pump will better handle abrasives, solutions which tend to crystallize, and dry run operation.

Series 'RC' pumps are constructed of cast iron with a synthetic fiber gasket. Standard pumps feature FPDM or Viton elastomers with ceramic and carbon. seal faces. These pumps use a standard NEMA C face motor. Motors are TEFC, 3450 RPM @ 60 Hz or 2850 RPM @ 50 Hz.

Viton is registered trademark of DuPont Dow Elastomers.



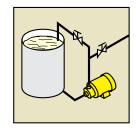
PETROCHEMICAL



SPRAY WASHERS



RECIRCULATION OF COOLING TOWERS



CHEMICAL TRANSFER PUMPING

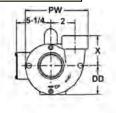
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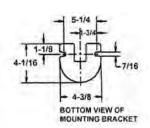
MODEL RC200 TDH 60 60 50 Hz Hz 2.0-1.5 5 1.0 20 . .5 .33 .5 o \perp o m 60 Hz 30 90 120 150 180 210 GPM 300 600 LPM 50 Hz 0 150 450

MODEL RC300 TDH HP 20 60 50 Hz Hz 15 3.0 5.0 10 -2.0 (6) 3.0 - 15 5 25 2.0 1.0 1.0 Lο m 300 360 420 GPM 60 Hz 60 240 50 Hz 0 250 500 750 1000 1250 LPM

AG C DISCHARGE YP SUCTION



DIMENSIONS



MODEL	MOTOR HP 3600 RPM 56CFRM	DIMENSIONS (Inches)									WT. Lbs.			
MODEL		AG	FP	P	XP	С	Υ	PW	Z	Х	DD	SUCTION	DISCHARGE	WI. LDS.
RC200	1/3 1/2 3/4 1 1-1/2 2	8-1/2 8-3/4 9-1/4 9-3/4 10-1/2 11-1/8	7-3/16 7-3/16 7-3/16 7-3/16 7-3/16 7-3/16	6-7/8 6-7/8 6-7/8 6-7/8 6-7/8 6-7/8	2-1/16 2-1/16 2-1/16 2-1/16 2-1/4 2-1/4	8-1/8	2-7/8	7-1/8	2-1/2	3-3/4	3-1/2	2" NPT	2"NPT	63 63 63 64 70 72
RC300	2 3 5*	11-1/8 12-3/8 13-5/8	7-3/16 7-3/16 8-1/2	6-7/8 6-7/8 7-7/8	2-1/4 2-1/4 2-1/4	8-9/16	3-5/16	9-5/8	3-11/16	4-1/2	4-3/8	3" NPT	3" NPT	75 88 115

NOTE:

- Motor dimensions will vary by model and make. Dimensions are to be used for reference only. For engineering purposes, Model RC300 has been used to create drawing. All dimensions have been rounded to the nearest sixteenth of an inch.

* 184C frame motor

TABLE I

TO ORDER, use Price Code Number

RC200 PUMP - MOTOR single seal (230/460V/3/60) TEFC						
FLOW CURVE NO.	MODEL NUMBER	PRICE CODE NO.				
1	RC200 - 1L(M1)-D.5	61-0511 G				
2	RC200 - 2L(M1)-D.75	61-0521 H				
3	RC200 - 3L(M1)-D1.5	61-0531 K				
4	RC200 - 4L(M1)-D2.0	61-0541 L				
RC300 PUMP - MOTOR single seal (230/460V/3/60) TEFC						
5	RC300 - 5L(M1)-D3.0	62-0551 M				
6	RC300 - 6L(M1)-D5.0	62-0561 N				
7	RC300 - 7L(M1)-D5.0	62-0571 N				

TO ORDER FROM TABLE I (60 Hz)

Select pump-motor model from flow curve number providing the desired performance. Motor horsepower is non-overloading for 1.0 specific gravity and 60 Hz operation.

TO ORDER FROM TABLE II

Determine pump-motor model for a specified GPM, TDH, mechanical seal and specific gravity. Select performance point on curve and size horsepower from corresponding numbered dotted line vertically above or below performance point. Read required horsepower at right ordinate and multiply by specific gravity. Select pump model components and Price Code Numbers for Table II.

TABLE II

MODEL	PRICE CODE NO.			
RC200	61-05			
BC300	62-05			

PUMP

IMPELLER

F1 014	ADD TO				
FLOW	MODEL	PRICE			
CURVE NO.	NUMBER	CODE NO.			
1	1	1			
2	2	2			
3	3	3			
4	4	4			
5	5	5			
6	6	6			
7	7	7			

MECHANICAL SEAL

MATERIAL	ADD II	J		
(SOLUTION CONTACT)	MODEL NUMBER	PRICE CODE NO.		
SINGLE MECHA	NICAL SEAL			
EPDM, carbon, ceramic Viton, carbon, ceramic	L(M1) V(M2)	1 2		
DOUBLE MECHA	NICAL SEAL			
EPDM, carbon, ceramic		3		
Viton, carbon, ceramic	V(M2XM1)	4		
¹ Single phase - 115-208-230V/1/60 or 220-440V/1/50 Three phase - 208-230-460V/3/60 or 380-415V/3/50				

TEFC MOTOR (3450/2850)

		SINGLE	PHASE ¹	THREE	PHASE ¹	
	HP	ADD	го	ADD TO		
0.	'''	MODEL	PRICE	MODEL	PRICE	
		NUMBER	CODE NO.	NUMBER	CODE NO.	
	.3	- C.3	Α	- D.3	F	
	.5	- C.5	В	- D.5	G	
T	.75	- C.75	С	- D.75	Н	
_	1	- C1.0	D	- D1.0	J	
	1.5	- C1.5	E	- D1.5	K	
_	2.0			- D2.0	L	
	3.0			-D3.0	M	
	5.0			- D5.0	N	

For 50 Hz, add -50 to Model No, and 5 to Price Code No.

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